

# CNC Mill and Lathe Machinist

CNC Machinist is primarily responsible for the set up and operation of CNC production equipment using standard concepts, practices, and procedures. They are also responsible for programming modifications to ensure that productivity and quality goals are achieved. They should be able to work well with others to ensure that production schedules are met.

## Duties

- Responsible for the set up and operation of a multi-axis numerical control machine
- Able to manufacture a variety of parts to close tolerances
- Operate multiple machines simultaneously when needed.
- Able to adjust and calculate machine speeds, depths, and feed ratios.
- Experience with precision metrology instruments such as micrometer, calipers, etc.
- Able to read and interpret blueprints
- Inspect dimensions of finished pieces to ensure conformance to specifications.
- Responsible for performing routine operational checks and repair work on machinery.
- Able to assemble and preset tooling for next operation during automated cycle to reduce machine downtime.
- Position, secure, and align holding fixtures, cutting tools, attachments, accessories and materials into machines.
- Change cutting tools and adjust machine controls to ensure specified timing, clearances and tolerances.

## Benefits

- ✓ Medical and Dental plans
- ✓ Employer paid life insurance premiums
- ✓ 401(K) plan with company match program
- ✓ Profit sharing program
- ✓ Paid Vacation
- ✓ Paid Sick Days
- ✓ Paid Holidays

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